

Date: Thursday, 15/01/2009 8:34:31 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MESH (LID)
Job Number :	44766		
Estimate Number :	13659		
P.O. Number :		Part Number :	D38325
This Issue :	15/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3832 REV A
First Issue :	1/1	Project Number :	N/A
Previous Run :	44014	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :	JLD 09.01.15	Due Date :	22/01/2009
Comment :	Est Rev:A 08-12-01 new issue DD verified by:EC		

Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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✓ 1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 6.0927 sf(s)/Unit Total : 18.2782 sf(s)

Expanded Metal Flat SS
 batch: M110134

SAD 09-01-20 (2)

2.0	SHEAR	SHEAR
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Comment: SHEAR

1- shear mesh to size as per dwg D3832

SAD 09-01-20 (2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SAD 09-01-20 (2)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: WA

SAD 09-01-20 (2)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/01/2009

Job Completion



W 09/01/21

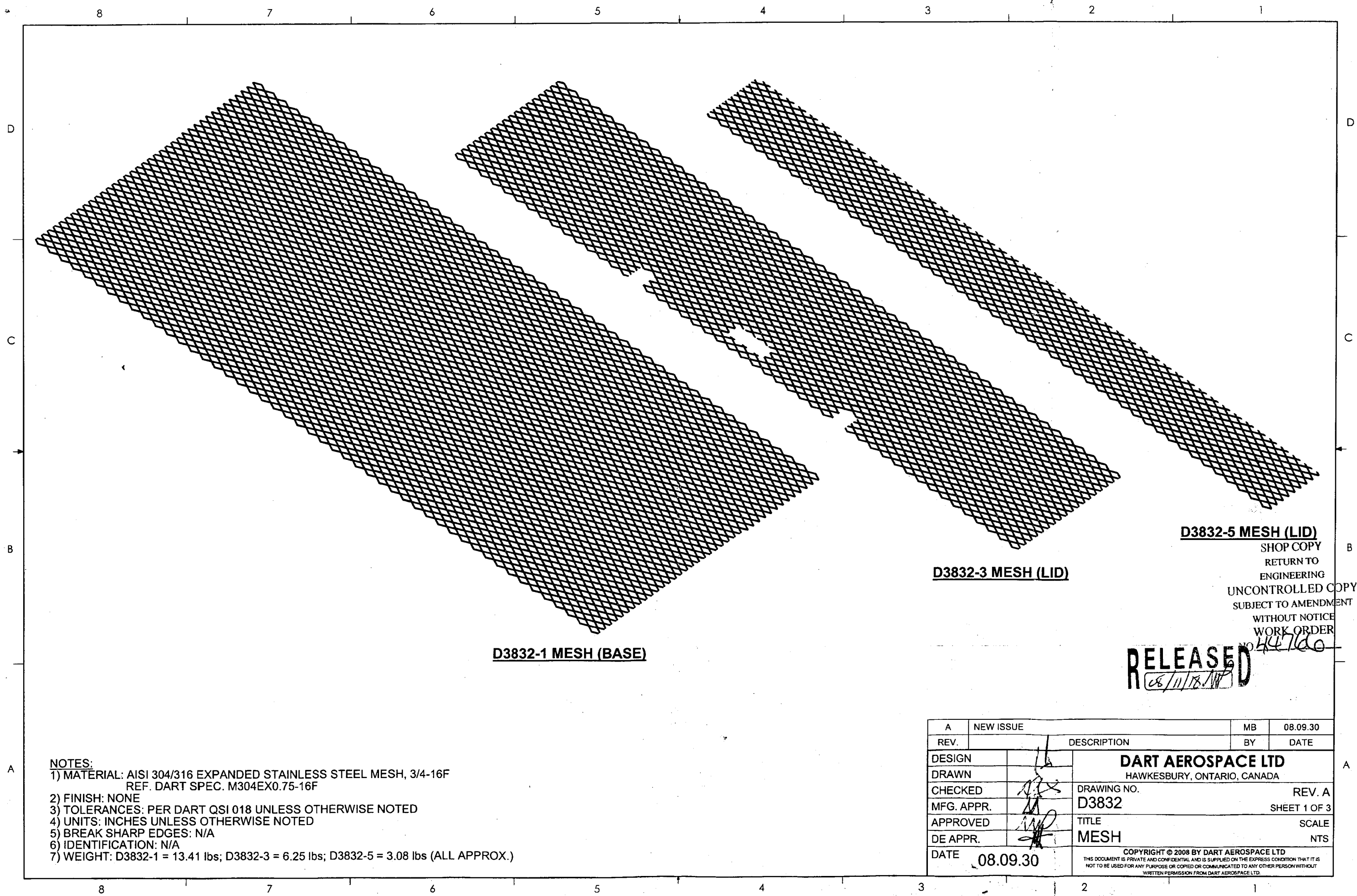
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

SHOP COPY
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ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44760

RELEASED
08/11/18

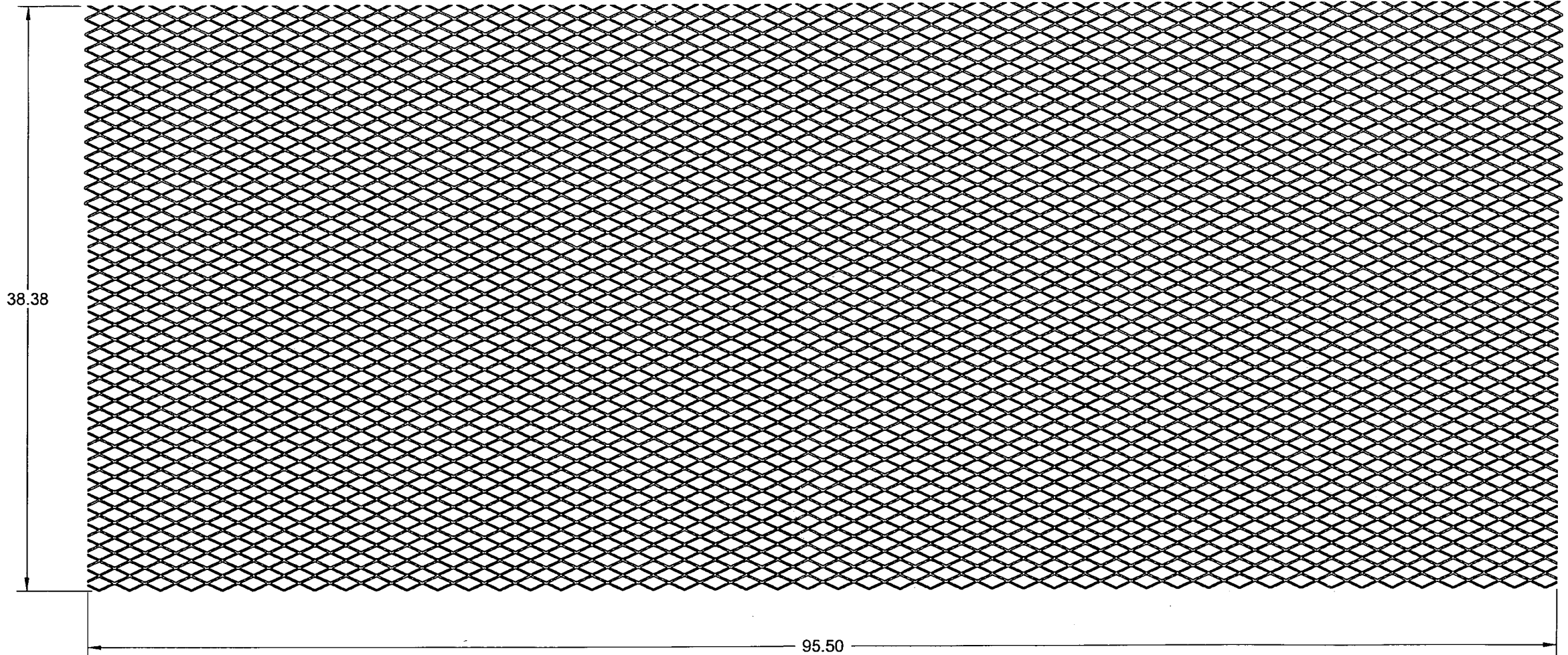
- NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH	NTS
DATE	08.09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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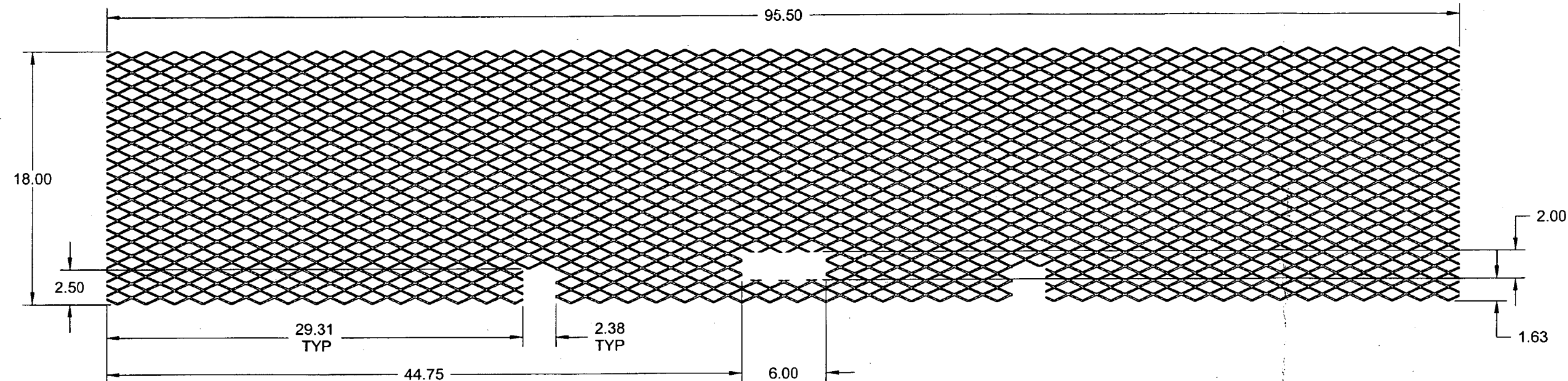
D3832-1 MESH (BASE)

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NO. *44260*

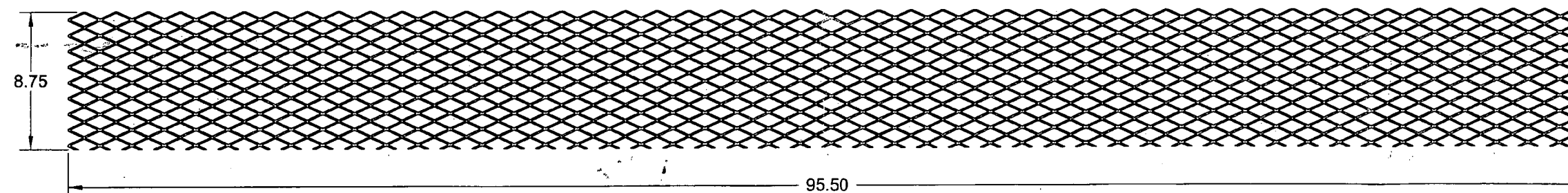
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09/11/18

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MFG. APPR.	<i>h</i>	D3832	SHEET 2 OF 3
APPROVED	<i>h</i>	TITLE	SCALE
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8 7 6 5 4 3 2 1



D3832-3 MESH (LID)



D3832-5 MESH (LID)

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